

bond it

Never compromise on quality!



RGC SUPERGLUE

RGC24 Medium Viscosity Adhesive



GLUE MONSTER ADHESIVES RANGE

Description:

An economic, medium viscosity, ethyl cyanoacrylate adhesive.

RGC24 is a rapid curing adhesive specially formulated to give good adhesion to most rubbers and plastics. Good humidity resistance of cured adhesive. Excellent adhesion to EPDM & SBR rubbers.

Uses

Bond It **RGC24 SUPERGLUE** can be used for bonding:

- ◆ Synthetic rubber gaskets in glazing systems.
- ◆ Assembly of rubber bush systems.
- ◆ Timbers.
- ◆ Many plastics.

Application

All surfaces must be clean, dry and grease free. Apply adhesive to one surface only. Bring components together immediately. **ALIGN PERFECTLY - Once joined components cannot be repositioned.**

Maintain light pressure without movement of joint for at least 5 seconds, do not handle until bonding time stated above has expired.

As the polymerisation of cyanoacrylates is initiated by moisture from the atmosphere best results will be obtained if the relative humidity is in excess of 50%. Higher levels of humidity reduce the opportunity for monomer evaporation thus limiting fume build up. If bonding is continuous process good ventilation must be ensured.

Bonding Times

Ambient conditions - room temperature +20°C/ 60% RH:

Plastics	5-30 seconds.
Rubbers	1-15 seconds.

Limitations

Not suitable for permanent glass bonding. Oily or greasy surfaces cannot be bonded. Olefinic or fluoro polymers may require specialised bonding techniques.

Container Size

Available in 50g and 20g plastic bottles.

Shelf Life

6 months from date of manufacture when stored in unopened bottles.

Storage Conditions

Store in a closed upright container between +5 and +25°C in dry dark conditions. Uncapped containers will absorb moisture from the air and will deteriorate in performance rapidly. At low temperatures the shelf life will be prolonged.

Disposal of Containers

Do not leave empty containers where residue could be harmful to children, animals or the environment. Replace lids and remove any containers to a central disposal point in accordance with local regulations.

Health & Safety

Cyanoacrylate.

Danger.

Bonds skin and eyes in seconds.

Please refer to separate material safety data sheet for full handling, use and storage instructions. Keep out of reach of children. It is the users responsibility to determine suitability for use. If in doubt contact our Technical Department for advice.

Note: this information is for general guidance only, since site conditions and labour are beyond our control. It is recommended that users make their own tests to determine suitability.

Specification Summary

Chemical Composition	Ethyl Cyanoacrylate
Flash Point	>+80°C
Flammability	Capable of combustion
Boiling Point	65/6mm Hg
Soluble in Water	No; Polymerises
Soluble in Acetone	Yes; Miscible
Appearance	Colourless liquid of low viscosity
Viscosity	80 - 120 p
Specific Gravity (@20°C)	1.1 - 1.3g/ml
CURED ADHESIVE	
Gap Filling	Not suitable
Service Temperature Range	-55 to +80°C
UFI	7500-W02P-Y00J-Q29K

Bond strength and cure speeds on specific materials are available on request from our technical department.

Product Details:

Colour:	Clear	Clear
Code:	RGC2420	RGC2450
Size:	20g	50g
Barcode:	5060021361103	5060021361110

The data presented in this leaflet are in accordance with the present state of our knowledge, but do not absolve the user from carefully checking all supplies immediately on receipt. We reserve the right to alter product constants within the scope of technical progress or new developments. The recommendations made in this leaflet should be checked by preliminary trials because of conditions during processing over which we have no control, especially where other companies raw materials are also being used. The recommendations do not absolve the user from the obligation of investigating the possibility of infringement of third parties rights and, if necessary clarifying the position. Recommendations for use do not constitute a warranty, either expressed or implied, of the fitness or suitability of the products for a particular purpose.



Part of the Bond It Glue Monster Range



Certificate Number:
6152
ISO 9001; ISO 14001;
ISO 45001



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 Supercedes: V3 02/02/15